

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 07/02/2024

Version 4.0

Last revision 06/01/2024

**\* 1 Identification**

- **Product name:** EpoxyMount Hardener - Part B
- **Part number:**  
145-10005, 145-10020  
145-10015, 145-10030
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
16207 Carmenita Road  
USA-Cerritos, CA, 90703  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corrosion 1B     H314 Causes severe skin burns and eye damage.

Eye Damage 1     H318 Causes serious eye damage.



GHS07

Sensitization - Skin 1     H317 May cause an allergic skin reaction.

Aquatic Chronic 3     H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07

- **Signal word** Danger

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**· Hazard-determining components of labeling:**

2-piperazin-1-ylethylamine  
3-aminomethyl-3,5,5-trimethylcyclohexylamine  
triethylenetetramine

**· Hazard statements**

Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Harmful to aquatic life with long lasting effects.

**· Precautionary statements**

Do not breathe dusts or mists.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Avoid release to the environment.  
Wear protective gloves/protective clothing/eye protection/face protection.  
If swallowed: Rinse mouth. Do NOT induce vomiting.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a poison center/doctor.  
Specific treatment (see on this label).  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
Store locked up.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/information on ingredients

**· Chemical characterization: Mixtures****· Description:** Mixture of the substances listed below with nonhazardous additions.**· Hazardous components and components with occupational exposure limits:**

100-51-6	Benzyl alcohol ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Acute Toxicity - Inhalation 4, H332	20-30%
140-31-8	2-piperazin-1-ylethylamine ⚠ Skin Corrosion 1B, H314; Eye Damage 1, H318; ⚠ Acute Toxicity - Oral 4, H302; Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317; Flammable Liquids 4, H227; Aquatic Chronic 3, H412	20-<25%
112-24-3	triethylenetetramine ⚠ Skin Corrosion 1B, H314; ⚠ Acute Toxicity - Dermal 4, H312; Sensitization - Skin 1, H317; Aquatic Chronic 3, H412	5-10%
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine ⚠ Skin Corrosion 1B, H314; Eye Damage 1, H318; ⚠ Acute Toxicity - Oral 4, H302; Sensitization - Skin 1A, H317	5-10%

**· Non-hazardous components:**

Proprietary Ingredient	40-50%
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**· Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

### 4 First-aid measures

**· Description of first aid measures****· General information:** Immediately remove any clothing soiled by the product.**· After inhalation:**

Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.

**· After skin contact:** Immediately wash with water and soap and rinse thoroughly.**· After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.**· After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.

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- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
Allergic reactions  
Dermatitis  
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Keep away from ignition sources
- **Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Do not allow to enter sewers/ surface or ground water.  
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure proper ventilation/exhaustion at workplaces.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Unsuitable materials for receptacle: copper
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Protect from extreme temperatures.  
Keep receptacle tightly sealed.  
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

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<b>100-51-6 Benzyl alcohol</b>	
WEEL	Long-term value: 10 ppm
<b>112-24-3 triethylenetetramine</b>	
WEEL	Long-term value: 6 mg/m <sup>3</sup> , 1 ppm Skin

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

<ul style="list-style-type: none"> <li>· <b>Information on basic physical and chemical properties</b></li> <li>· <b>General Information</b></li> <li>· <b>Appearance:</b> <ul style="list-style-type: none"> <li><b>Form:</b> Liquid</li> <li><b>Color:</b> Yellow tint</li> </ul> </li> <li>· <b>Odor:</b> Ammonia-like</li> <li>· <b>Odor threshold:</b> Not determined.</li> </ul>	
· <b>pH-value at 20 °C (68 °F):</b>	10-12
<ul style="list-style-type: none"> <li>· <b>Change in condition</b> <ul style="list-style-type: none"> <li><b>Melting point/Melting range:</b> Undetermined.</li> <li><b>Boiling point/Boiling range:</b> 205.4 °C (401.7 °F)</li> </ul> </li> </ul>	
· <b>Flash point:</b>	Not applicable.
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Ignition temperature:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.

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· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Vapor pressure:</b>	
Not determined.	
· <b>Density:</b>	
Not determined.	
· <b>Relative density</b>	
Not determined.	
· <b>Vapor density</b>	
Not determined.	
· <b>Specific gravity:</b>	
1.1	
· <b>Evaporation rate</b>	
Not determined.	
· <b>Solubility in / Miscibility with</b>	
<b>Water:</b>	
Slightly soluble.	
· <b>Partition coefficient (n-octanol/water):</b>	
Not determined.	
· <b>Viscosity:</b>	
<b>Dynamic at 20 °C (68 °F):</b>	
500-900 mPas	
<b>Kinematic:</b>	
Not determined.	
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	
20.8 %	
<b>VOC content:</b>	
20.83 %	
<b>Solids content:</b>	
0.0 %	
· <b>Other information</b>	
No further relevant information available.	

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**  
Keep away from oxidising agents and acidic substances.  
Contact with acrylates, aldehydes, atmospheric moisture, halogenates organic and ketones
- **Incompatible materials:** Copper and copper alloys
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>		
<b>ATE (Acute Toxicity Estimate)</b>		
Oral	LD50	2,877 mg/kg
Dermal	LD50	2,251 mg/kg (rabbit)
Inhalative	LC50/4 h	52.8 mg/l
<b>100-51-6 Benzyl alcohol</b>		
Oral	LD50	1,230 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)
<b>140-31-8 2-piperazin-1-ylethylamine</b>		
Oral	LD50	2,140 mg/kg (rat)

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Dermal	LD50	880 mg/kg (rabbit)
<b>112-24-3 triethylenetetramine</b>		
Oral	LD50	2,500 mg/kg (rat)
Dermal	LD50	805 mg/kg (rabbit)
<b>2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine</b>		
Oral	LD50	1,030 mg/kg (ATE)

- **Primary chemical irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:**  
Strong caustic effect.  
Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**  
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>
None of the ingredients is listed.
· <b>NTP (National Toxicology Program)</b>
None of the ingredients is listed.
· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>
None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Must not reach bodies of water or drainage ditch undiluted or unneutralized.  
Danger to drinking water if even small quantities leak into the ground.  
Harmful to aquatic organisms  
Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	UN2815
<ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>	N-Aminoethylpiperazine solution N-AMINOETHYLPIPERAZINE solution
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> </ul> <div>   </div> <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	8 Corrosive substances 8, 6.1
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> </ul> <div>   </div> <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	8 Corrosive substances 8/6.1
<ul style="list-style-type: none"> <li>· <b>IATA</b></li> </ul> <div>   </div> <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	8 Corrosive substances 8 (6.1)
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>	III
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	No
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> <li>· <b>Hazard identification number (Kemler code):</b></li> <li>· <b>EMS Number:</b></li> <li>· <b>Stowage Category</b></li> <li>· <b>Stowage Code</b></li> </ul>	Warning: Corrosive substances 86 F-A,S-B B SW2 Clear of living quarters.
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>Transport/Additional information:</b></li> <li>· <b>DOT</b></li> <li>· <b>Quantity limitations</b></li> <li>· <b>Limited quantities (LQ)</b></li> <li>· <b>Transport category</b></li> </ul>	On cargo aircraft only: 60 L On passenger aircraft/rail: 5 L 5L 3

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· <b>Tunnel restriction code</b>	E
· <b>IMDG</b>	5L
· <b>Limited quantities (LQ)</b>	Code: E1
· <b>Excepted quantities (EQ)</b>	Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· <b>UN "Model Regulation":</b>	UN 2815 N-AMINOETHYLPIPERAZINE SOLUTION, 8 (6.1), III

### 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

· **Department issuing SDS:** Technical Services

· **Contact:** Pablo Mendoza

· **Last revision / supersedes version:** 06/01/2024 / 3.0

· **Supersedes date:** 12/01/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

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TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Liquids 4: Flammable liquids – Category 4

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Sensitization - Skin 1: Skin sensitisation – Category 1

Sensitization - Skin 1A: Skin sensitisation – Category 1A

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· **\* Data compared to the previous version altered.**